









# Specialized Sewing Machine Operator

QP Code: AMH/Q2301

Version: 5.0

NSQF Level: 3.5

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## **AMH/Q2301: Specialized Sewing Machine Operator**

#### **Brief Job Description**

A Specialized Sewing Machine Operator is responsible for operating the specialized sewing machine to sew different kinds of stitches on fabric/garments in the apparel industry.

#### **Personal Attributes**

A Specialized sewing machine operator should have good eyesight, eye-hand-leg coordination, motor skills, attention to detail and vision (including near vision, distance vision, colour vision, peripheral vision, depth perception and ability to change focus).

#### **Applicable National Occupational Standards (NOS)**

#### **Compulsory NOS:**

- 1. AMH/N2301: Carry out different types of stitches using an specialized sewing machine
- 2. AMH/N2302: Contribute to achieve quality in sewing work
- 3. AMH/N0310: Manage the workspace, operate tools, and handle machinery efficiently.
- 4. <u>AMH/N0309</u>: Ensure the promotion of a safe and secure work environment while integrating Gender and Persons with Disabilities (PwD) Sensitization
- 5. DGT/VSQ/N0102: Employability Skills (60 Hours)

#### **Qualification Pack (QP) Parameters**

Sector	Apparel
Sub-Sector	Apparel
Occupation	Sewing
Country	India
NSQF Level	3.5
Credits	14
Aligned to NCO/ISCO/ISIC Code	NCO-2015/8153.0103









Minimum Educational Qualification & Experience	11th grade pass with NA of experience OR Completed 1st year of 3-year diploma (after 10th) and pursuing regular diploma with NA of experience OR 10th grade pass and pursuing continuous schooling with NA of experience OR 8th grade pass with 2 years of NTC plus 1 year NAC/CITS with 1 Year of experience in relevant field OR 10th grade pass with 1 Year of experience in relevant field OR 8th grade pass with 3 Years of experience in relevant field OR Previous relevant Qualification of NSQF Level (3) with 1.5 years of experience in relevant field OR Previous relevant Qualification of NSQF Level 2.5 with 3 Years of experience in relevant field
Minimum Level of Education for Training in School	
Pre-Requisite License or Training	Training in Sewing operations
Minimum Job Entry Age	18 Years
Last Reviewed On	NA
Next Review Date	30/11/2026
NSQC Approval Date	30/11/2023
Version	5.0
Reference code on NQR	QG-3.5-AP-01871-2024-V1.1-AMHSSC
NQR Version	4









# AMH/N2301: Carry out different types of stitches using an specialized sewing machine

#### **Description**

This unit is about operating the specialized sewing machine to carry out different types of stitches/hems on fabric

#### Scope

The scope covers the following:

• Flatlock Machine Overlock Machine Feed-of-the- arm Welt Attachment Machine Waistband Attachment Machine (KANSAI) Other specialized machine put in purpose to simplify the operation or give design effects.

#### **Elements and Performance Criteria**

#### Prepare for stitching operations

To be competent, the user/individual on the job must be able to:

- **PC1.** Make sure the work area is free from hazards
- **PC2.** Follow the instructions & specifications given in the techpack to stitch the sample
- **PC3.** Ask guestions to obtain information on tasks when the instructions you have are unclear
- **PC4.** Agree and review your agreed up on work targets with your supervisor and check for special instructions, if any
- **PC5.** Check and use tools and equipment which is appropriate, safe and setup in readiness for use
- **PC6.** Select the correct component parts for the style being worked on
- **PC7.** Check and ensure the materials to be used if free from faults and meet the specification matching a. within a product b. between a pair of products where applicable
- PC8. Carryout test sews
- **PC9.** Check needles and threads regularly
- PC10. Check if fabric/component is correctly marked and pieces cut as required
- **PC11.** Fabric pieces and linings are pinned or sewn together as required, and appropriately hung in readiness for assembly.
- **PC12.** Report faults in the materials or any damaged work to the relevant personnel
- **PC13.** Conform to company quality standards
- **PC14.** Follow company reporting procedures about defective tools and machines which affect work and report risks/problems likely to affect services to the relevant person promptly and accurately
- **PC15.** Operate machines safely and in accordance with guidelines
- PC16. Optimize the positioning and layout of materials to ensure a smooth and rapid through put
- **PC17.** Check the equipment prior to making the stitching, including correct controls, correct attachments, correct needle & thread









- **PC18.** Stitch the correct materials in the right sequence as required by the product specification as per the specified stitch type (stitch classes), hems & seams; with precision & accuracy
- **PC19.** Ensure and inspect stitched products meets specification in terms of shape and size requirement; labels and trimmings
- PC20. Carryout alterations to meet customer requirements
- **PC21.** Minimise and dispose the waste materials in the approved manner
- **PC22.** Sew and apply trims by hand and machine

#### **Knowledge and Understanding (KU)**

The individual on the job needs to know and understand:

- **KU1.** The organisations policies and procedures
- **KU2.** Responsibilities under health, safety and environmental legislation
- KU3. Guidelines for storage and disposal of waste materials
- **KU4.** Potential hazards associated with the machines and the safety precautions that must be taken
- **KU5.** Protocol to obtain more information on work related tasks
- **KU6.** Contact person in case of queries on procedure or products and for resolving issues related to defective machines, tools and/or equipment
- **KU7.** Job role and responsibilities
- **KU8.** Documentation and reporting formats
- **KU9.** Work target and review mechanism with your supervisor
- **KU10.** Protocol and format for reporting work related risks/ problems
- **KU11.** Method of obtaining/giving feedback or work-related assistance
- **KU12.** Importance of teamwork and harmonious working relationships
- **KU13.** Fabrics/apparel sand garments and types of fabrics/ apparels that require stitching by hand or machine
- KU14. Use of specification chart
- **KU15.** Range of techniques most suited to the different types of apparel
- **KU16.** Types of apparels and their parts
- **KU17.** Sources of updates on apparels and other related areas
- KU18. Common factors affecting stitching
- KU19. Types of needles
- KU20. Broken needle procedure
- **KU21.** Thread thickness, shade and sizes and parts of needles
- KU22. Adjusting the top tension
- KU23. Attachments used on the M/C
- **KU24.** The actions to take in the event of a machine ceasing to function correctly
- **KU25.** Equipment needed to stitch the item and their capabilities
- **KU26.** The characteristics of the materials and how they differ
- **KU27.** Garment parts (pockets, fronts, backs, collars, cuffs, sleeves,etc.)









- KU28. Assembling different garment parts to make the final product
- **KU29.** The problems encountered when stitching different types of apparels
- **KU30.** Different types of defects and their rectification
- **KU31.** The sewing machine parts and its application
- **KU32.** Maintenance, adjustment and replacement of work parts on the machines required for different types of attachment
- KU33. Different types of stitches (Stitch Classes) and different types of hems & seams

#### **Generic Skills (GS)**

User/individual on the job needs to know how to:

- **GS1.** Write the required measurements wherever applicable
- GS2. Read instructions, guidelines, procedures and rules
- **GS3.** Read and understand techpacks, buyer specifications
- GS4. Ask for clarification and advice from line managers
- **GS5.** Communicate effectively with colleagues
- **GS6.** Refer anomalies to the line manager
- **GS7.** Seek clarification on problems from others









#### **Assessment Criteria**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Prepare for stitching operations	28	98	-	14
<b>PC1.</b> Make sure the work area is free from hazards	1	2	-	0.5
<b>PC2.</b> Follow the instructions & specifications given in the techpack to stitch the sample	1	2	-	0.5
<b>PC3.</b> Ask questions to obtain information on tasks when the instructions you have are unclear	1	1	-	0.5
<b>PC4.</b> Agree and review your agreed up on work targets with your supervisor and check for special instructions, if any	1	1	-	0.5
<b>PC5.</b> Check and use tools and equipment which is appropriate, safe and setup in readiness for use	2	3	-	1
<b>PC6.</b> Select the correct component parts for the style being worked on	1	2	-	0.5
<b>PC7.</b> Check and ensure the materials to be used if free from faults and meet the specification matching a. within a product b. between a pair of products where applicable	2	8	-	1
PC8. Carryout test sews	1	3	-	0.5
PC9. Check needles and threads regularly	1	1	-	0.5
<b>PC10.</b> Check if fabric/component is correctly marked and pieces cut as required	1	2	-	0.5
<b>PC11.</b> Fabric pieces and linings are pinned or sewn together as required, and appropriately hung in readiness for assembly.	1	2	-	0.5
PC12. Report faults in the materials or any damaged work to the relevant personnel	2	3	-	1
PC13. Conform to company quality standards	1	4	_	0.5









Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC14.</b> Follow company reporting procedures about defective tools and machines which affect work and report risks/problems likely to affect services to the relevant person promptly and accurately	1	1	-	0.5
<b>PC15.</b> Operate machines safely and in accordance with guidelines	1	2	-	0.5
<b>PC16.</b> Optimize the positioning and layout of materials to ensure a smooth and rapid through put	1	2	-	0.5
<b>PC17.</b> Check the equipment prior to making the stitching, including correct controls, correct attachments, correct needle & thread	1	2	-	0.5
<b>PC18.</b> Stitch the correct materials in the right sequence as required by the product specification as per the specified stitch type (stitch classes), hems & seams; with precision & accuracy	2	25	-	1
<b>PC19.</b> Ensure and inspect stitched products meets specification in terms of shape and size requirement; labels and trimmings	3	12	-	1
<b>PC20.</b> Carryout alterations to meet customer requirements	1	9	-	0.5
<b>PC21.</b> Minimise and dispose the waste materials in the approved manner	1	1	-	0.5
PC22. Sew and apply trims by hand and machine	1	10	-	1
NOS Total	28	98	-	14









# **National Occupational Standards (NOS) Parameters**

NOS Code	AMH/N2301
NOS Name	Carry out different types of stitches using an specialized sewing machine
Sector	Apparel
Sub-Sector	Apparel
Occupation	Specialized Sewing
NSQF Level	3.5
Credits	5
Version	4.0
Last Reviewed Date	30/11/2023
Next Review Date	30/11/2026
NSQC Clearance Date	30/11/2023









## AMH/N2302: Contribute to achieve quality in sewing work

#### **Description**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to monitor the quality while undertaking sewing related activities to ensure that the work meets specifications.

#### Scope

The scope covers the following:

• Contribute to achieving the quality in stitching operations

#### **Elements and Performance Criteria**

#### Contribute to achieving the product quality in sewing work

To be competent, the user/individual on the job must be able to:

- **PC1.** Identify and use materials required based on the specifications
- PC2. Take the necessary action when materials do not conform to quality standards
- **PC3.** Report and replace identified faulty materials and component parts which do not meet specification
- **PC4.** Identify modifiable defects and rework on them
- **PC5.** Carry out work safely and at a rate which maintains work flow
- **PC6.** Report to the responsible person when the work flow of other production areas disrupts work
- **PC7.** Test, sort, track feed and examine work in progress
- **PC8.** Carry out quality checks at specified intervals according to instructions
- **PC9.** Apply the allowed tolerances
- **PC10.** Make adjustments promptly to ensure the stitching work matches the specification
- **PC11.** Identify materials and components for faults creased, stained, damage and incorrectly madeup component parts; report these to relevant personnel and take appropriate action for rectification
- PC12. Maintain the required productivity and quality levels
- PC13. Complete and maintain documentation

#### **Knowledge and Understanding (KU)**

The individual on the job needs to know and understand:

- **KU1.** Safe working practices and organisational procedures
- **KU2.** The organisation's procedures and guidelines
- **KU3.** Quality systems and sewing process practiced in the organization
- **KU4.** Equipment operating procedures/manufacturers instructions
- **KU5.** Types of problems with quality and how to report them to appropriate people









- **KU6.** Methods to present any ideas for improvement to line manager
- **KU7.** The importance of complying with written instructions
- **KU8.** Limits of personal responsibility
- **KU9.** Reporting procedure in case of faults
- **KU10.** Types of faults likely to occur, their identification and rectification
- KU11. Different techniques and methods used to detect faults
- **KU12.** Consequences of incorrect settings in the specialized sewing machine
- KU13. Types of stitches (overlock, flatlock etc.)/hems/finish and purpose they serve
- KU14. Types of defects and their rectification
- **KU15.** Importance keeping stitched items away from contamination
- **KU16.** The importance of marking and segregating rejects
- **KU17.** Inspect stitched products against specifications and relevant inspection methods
- KU18. Identify mark and place rejects in the designated locations
- **KU19.** Acceptable solutions for particular faults
- **KU20.** The consequences of not rectifying problems
- **KU21.** The types of adjustments suitable for specific types of faults
- **KU22.** Own responsibilities at work during production

#### **Generic Skills (GS)**

User/individual on the job needs to know how to:

- **GS1.** Write in english/ local language as applicable
- **GS2.** Fill up appropriate technical forms, process charts, activity logs in the prescribed format of the company
- **GS3.** Read english/ local language as applicable
- **GS4.** Read and understand manuals, health and safety instructions, memos, reports, job cards etc.
- **GS5.** Listen actively and communicate effectively with colleagues, supervisors, managers, etc.
- **GS6.** Identify parts of equipment; setup and test it
- **GS7.** Setup an efficient work station
- **GS8.** Use inspection methods appropriate to the work
- GS9. Identify faults, the causes and rectification
- **GS10.** Apply the allowed tolerances
- **GS11.** Differentiate between correctable and non-correctable faults
- **GS12.** Identify equipment maintenance requirements and maintenance procedure
- **GS13.** Handling techniques for different materials









# **Assessment Criteria**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Contribute to achieving the product quality in sewing work	20	60	-	20
<b>PC1.</b> Identify and use materials required based on the specifications	2	3	-	1
<b>PC2.</b> Take the necessary action when materials do not conform to quality standards	1	3	-	2
PC3. Report and replace identified faulty materials and component parts which do not meet specification	1	3	-	1
<b>PC4.</b> Identify modifiable defects and rework on them	2	10	-	2
<b>PC5.</b> Carry out work safely and at a rate which maintains work flow	1	4	-	1
<b>PC6.</b> Report to the responsible person when the work flow of other production areas disrupts work	1	1	-	1
<b>PC7.</b> Test, sort, track feed and examine work in progress	2	4	-	1
PC8. Carry out quality checks at specified intervals according to instructions	1	4	-	1
PC9. Apply the allowed tolerances	1	3	-	1
<b>PC10.</b> Make adjustments promptly to ensure the stitching work matches the specification	1	4	-	2
<b>PC11.</b> Identify materials and components for faults creased, stained, damage and incorrectly made-up component parts; report these to relevant personnel and take appropriate action for rectification	5	15	-	5
PC12. Maintain the required productivity and quality levels	1	4	-	1
PC13. Complete and maintain documentation	1	2	-	1
NOS Total	20	60	-	20









# **National Occupational Standards (NOS) Parameters**

NOS Code	AMH/N2302
NOS Name	Contribute to achieve quality in sewing work
Sector	Apparel
Sub-Sector	Apparel
Occupation	Specialized Sewing
NSQF Level	3.5
Credits	5
Version	4.0
Last Reviewed Date	30/11/2023
Next Review Date	30/11/2026
NSQC Clearance Date	30/11/2023









# AMH/N0310: Manage the workspace, operate tools, and handle machinery efficiently.

#### **Description**

This unit provides Performance Criteria, Knowledge & Understanding and Skills & Abilities required to organize/ maintain work areas and activities to ensure tools and machines are maintained as per norms. It also covers procedures and compliance standards to identify, prevent, control, minimize and eliminate hazards and potential risks to self and others at the workplace.

#### Scope

The scope covers the following:

• Maintain the work area, handle tools and machines

#### **Elements and Performance Criteria**

#### Maintain the work area, handle tools and machines

To be competent, the user/individual on the job must be able to:

- **PC1.** Employ safe and precise techniques in managing materials, machinery, equipment, and tools to uphold a clean and hazard-free workplace environment.
- **PC2.** Adhere to proper lifting and handling procedures during operations.
- **PC3.** Optimize material usage to reduce waste and safely dispose of any waste material at designated locations.
- **PC4.** Perform routine maintenance and cleaning tasks within assigned responsibilities and agreed-upon schedules.
- **PC5.** Promptly notify authorized personnel of any unsafe or damaged equipment or hazardous incidents.
- **PC6.** Verify the presence of appropriate machine guards for operational safety.
- **PC7.** Maintain a comfortable and ergonomically sound working posture.
- **PC8.** Utilize suitable cleaning equipment and methods relevant to the assigned tasks.

#### **Knowledge and Understanding (KU)**

The individual on the job needs to know and understand:

- **KU1.** Importance of good health, personal hygiene and duty of care
- **KU2.** Importance of safe working practices and code of conduct (COC) and Social Accountability standards followed by the organization/ industry
- **KU3.** The limits of your own responsibility
- **KU4.** The production process and the specific work activities that relate to the whole process
- **KU5.** The line and importance of effective communication with superiors and colleagues
- **KU6.** The organization's rules, codes, quality standards, reporting procedures and guidelines (including timekeeping)









- **KU7.** The importance of complying with written instructions
- **KU8.** The instructions of equipment operating procedures / manufacturer's
- **KU9.** The work instructions and specifications and interpret them accurately
- **KU10.** Method to make use of the information detailed in specifications and instructions
- **KU11.** Relation between work role and the overall manufacturing process
- KU12. The importance of taking action when problems are identified
- **KU13.** Different ways of minimizing waste and proper disposal system for waste and by-products
- **KU14.** The importance of running maintenance and regular cleaning
- KU15. Effects of contamination on products i.e., Machine oil, dirt
- **KU16.** Common faults with equipment and the method to rectify
- **KU17.** Maintenance procedures
- **KU18.** Hazards likely to be encountered when conducting routine maintenance
- **KU19.** Different types of cleaning equipment and substances and their use
- **KU20.** Safe working practices for cleaning and the method of carrying them out

#### **Generic Skills (GS)**

User/individual on the job needs to know how to:

- **GS1.** Write and document appropriate technical forms, job cards, inspection sheets as per the required format of the company
- **GS2.** Read and comprehend basic English to interpret indicators in the operating manuals, job cards, visual cards
- GS3. Read and understand manuals, health and safety instructions, memos, reports, job cards etc.
- **GS4.** Speak and communicate effectively with to peers and supervisors
- **GS5.** Give clear detailed instructions to co-workers, subordinates and others
- **GS6.** Use correct technical terms while interacting with supervisor
- **GS7.** Take appropriate decisions regarding your responsibilities
- **GS8.** Assess for any damaged faulty component in the concerned machinery and take action accordingly
- **GS9.** Evaluate the decision and conduct basic trouble shooting
- **GS10.** Plan and manage work routine based on company procedure
- GS11. Work with supervisors/ team mates to carry out work related tasks
- **GS12.** Plan for cleaning and lubricating the concerned machinery, tools, and workplace daily before and after operations
- **GS13.** Ensure and follow organizational procedures pertaining to health and safety are followed
- **GS14.** Solve operational role related issues
- **GS15.** Diagnose common problems in the machine based on visual inspection, sound, temperature etc.
- **GS16.** Analyze, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently









#### **Assessment Criteria**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Maintain the work area, handle tools and machines	14	49	-	7
<b>PC1.</b> Employ safe and precise techniques in managing materials, machinery, equipment, and tools to uphold a clean and hazard-free workplace environment.	3	10	-	1
<b>PC2.</b> Adhere to proper lifting and handling procedures during operations.	2	7	-	1
<b>PC3.</b> Optimize material usage to reduce waste and safely dispose of any waste material at designated locations.	2	4	-	1
<b>PC4.</b> Perform routine maintenance and cleaning tasks within assigned responsibilities and agreed-upon schedules.	2	10	-	1
<b>PC5.</b> Promptly notify authorized personnel of any unsafe or damaged equipment or hazardous incidents.	1	2	-	0.5
<b>PC6.</b> Verify the presence of appropriate machine guards for operational safety.	2	2	-	0.5
<b>PC7.</b> Maintain a comfortable and ergonomically sound working posture.	1	7	-	1
<b>PC8.</b> Utilize suitable cleaning equipment and methods relevant to the assigned tasks.	1	7	-	1
NOS Total	14	49	-	7









# **National Occupational Standards (NOS) Parameters**

NOS Code	AMH/N0310
NOS Name	Manage the workspace, operate tools, and handle machinery efficiently.
Sector	Apparel
Sub-Sector	Apparel, Made-Ups & Home Furnishing
Occupation	Sewing, Finishing, Cutting, Production Supervision, Sampling, Quality Control, Quality Assurance, Ironing, Tailoring, Machine Embroidery Operation
NSQF Level	4
Credits	1
Version	1.0
Last Reviewed Date	30/11/2023
Next Review Date	30/11/2026
NSQC Clearance Date	30/11/2023









# AMH/N0309: Ensure the promotion of a safe and secure work environment while integrating Gender and Persons with Disabilities (PwD) Sensitization

#### **Description**

This unit provides performance criteria, knowledge & understanding, and skills & abilities required to comply with health, safety, and security requirements at the workplace and covers procedures to prevent, control and minimize risk to self and others

#### Scope

The scope covers the following:

• Potential risks associated with hazardeous processes and guidelines for medical emergencies.

#### **Elements and Performance Criteria**

Hazards and potential risks associated with the process, guidelines for medical emergencies and evacuation process; gender & PwD sensitization

To be competent, the user/individual on the job must be able to:

- **PC1.** Implement workplace instructions regarding health, safety, gender, and accommodations for People with Disabilities (PwD)
- **PC2.** Engage proactively in simulated drills, evacuation protocols, and group discussions focusing on ensuring a safe and secure work environment
- **PC3.** Conduct gender and PwD awareness training and sensitization programs at the workplace.
- **PC4.** Utilize and uphold materials and equipment according to established protocols
- **PC5.** Demonstrate proficiency in administering first-aid, firefighting, or other emergency response procedures, and follow organizational shutdown and evacuation protocols when necessary.
- **PC6.** Monitor the workplace and processes for potential risks or threats, promptly informing supervisors or authorized personnel, while ensuring gender equality and the security of People with Disabilities (PwD).

#### **Knowledge and Understanding (KU)**

The individual on the job needs to know and understand:

- **KU1.** The importance of gender equality being followed in the organization and policies for reporting any harassment or inappropriate behavior
- **KU2.** How to accommodate employees with disabilities; etiquette to adhere to and proper language and terminology
- **KU3.** How to communicate, offer help, respecting space, parking etc. for people with disabilities or special needs.
- **KU4.** Promote a safe, accessible and healthy workplace for disabled employees.
- **KU5.** Health and safety related practices applicable at the workplace.









- **KU6.** Potential hazards, risks and threats based on nature of operations; the ways to minimize these and response to these scenarios.
- **KU7.** The code of conduct (COC) and Social Accountability standards followed by the organization/industry
- **KU8.** Layout of the plant and details of emergency exits, escape routes, emergency equipment and assembly points.
- **KU9.** Reporting protocol and documentation required.
- **KU10.** The occupational health and safety risks and methods; importance of personal protective equipment and method of use.
- **KU11.** Identification, handling and storage of hazardous substances.
- **KU12.** Proper disposal system for waste and by-products.
- **KU13.** Signage related to health and safety and their meaning.
- **KU14.** The importance of personal health and hygiene and the ill effects of usage of intoxicants such as alcohol, tobacco and drugs.

#### **Generic Skills (GS)**

User/individual on the job needs to know how to:

- **GS1.** Create a positive and inclusive workplace atmosphere without any kind of bias/discrimination towards any employee.
- **GS2.** Actively take part in any discussion/workshop organized for gender sensitization training
- **GS3.** Read and comprehend written instructions related to gender equality and Pwd awareness/issues in the organization
- **GS4.** Identify and report any harassment or inappropriate behavior towards any employee
- **GS5.** Identify and report any distinction, exclusion, harassment or inappropriate behavior towards any employee
- **GS6.** Document and report any health and safety related incidents/ accidents to the authorized personnel.
- **GS7.** Read all organizational and equipment related health and safety manuals and documents
- **GS8.** Read instructions, guidelines/procedures/rules related to the worksite and machine operations
- **GS9.** Keep abreast with the latest developments for innovative safety services and tools by reading brochures, pamphlets, magazines etc
- **GS10.** Discuss the latest approach for safety and security with the team
- **GS11.** Evaluate and use correct PPE kit and other safety gear while at the workplace
- **GS12.** Work with supervisors/ team mates to carry out work related tasks as per schedule
- **GS13.** Keep work area free from potential hazards
- **GS14.** Follow organizational procedures pertaining to health and safety.
- **GS15.** Take appropriate actions during emergencies, accidents or fire at the workplace
- **GS16.** Resolve issues pertaining to malfunctions in machineries and report if required
- **GS17.** Identify emergency situations; their cause & effect relationship and suggest probable solutions









- **GS18.** Analyze, evaluate and apply the information gathered from observation, experience, reasoning, or communication to act efficiently
- **GS19.** Create a positive and inclusive workplace atmosphere without any kind of bias/discrimination towards any employee
- **GS20.** Actively take part in any discussion/workshop organized for gender sensitization training
- **GS21.** Read and comprehend written instructions related to gender equality issues in the organization









#### **Assessment Criteria**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Hazards and potential risks associated with the process, guidelines for medical emergencies and evacuation process; gender & PwD sensitization	22	12	-	6
<b>PC1.</b> Implement workplace instructions regarding health, safety, gender, and accommodations for People with Disabilities (PwD)	4	2	-	1
<b>PC2.</b> Engage proactively in simulated drills, evacuation protocols, and group discussions focusing on ensuring a safe and secure work environment	4	2	-	1
<b>PC3.</b> Conduct gender and PwD awareness training and sensitization programs at the workplace.	4	2	-	1
<b>PC4.</b> Utilize and uphold materials and equipment according to established protocols	3	2	-	1
<b>PC5.</b> Demonstrate proficiency in administering first-aid, firefighting, or other emergency response procedures, and follow organizational shutdown and evacuation protocols when necessary.	4	2	-	1
<b>PC6.</b> Monitor the workplace and processes for potential risks or threats, promptly informing supervisors or authorized personnel, while ensuring gender equality and the security of People with Disabilities (PwD).	3	2	-	1
NOS Total	22	12	-	6









# **National Occupational Standards (NOS) Parameters**

NOS Code	AMH/N0309
NOS Name	Ensure the promotion of a safe and secure work environment while integrating Gender and Persons with Disabilities (PwD) Sensitization
Sector	Apparel
Sub-Sector	Apparel, Made-Ups & Home Furnishing
Occupation	Sewing, Sewing, Specialized Sewing, Sampling, Ironing, Hand Embroidery, Production Supervision, Computerized Embroidery, Laying, Quality Control
NSQF Level	4
Credits	1
Version	1.0
Last Reviewed Date	30/11/2023
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## **DGT/VSQ/N0102: Employability Skills (60 Hours)**

#### **Description**

This unit is about employability skills, Constitutional values, becoming a professional in the 21st Century, digital, financial, and legal literacy, diversity and Inclusion, English and communication skills, customer service, entrepreneurship, and apprenticeship, getting ready for jobs and career development.

#### Scope

The scope covers the following:

- Introduction to Employability Skills
- Constitutional values Citizenship
- Becoming a Professional in the 21st Century
- Basic English Skills
- Career Development & Goal Setting
- Communication Skills
- Diversity & Inclusion
- Financial and Legal Literacy
- Essential Digital Skills
- Entrepreneurship
- Customer Service
- Getting ready for Apprenticeship & Jobs

#### **Elements and Performance Criteria**

#### Introduction to Employability Skills

To be competent, the user/individual on the job must be able to:

- **PC1.** identify employability skills required for jobs in various industries
- PC2. identify and explore learning and employability portals

#### Constitutional values - Citizenship

To be competent, the user/individual on the job must be able to:

- **PC3.** recognize the significance of constitutional values, including civic rights and duties, citizenship, responsibility towards society etc. and personal values and ethics such as honesty, integrity, caring and respecting others, etc.
- **PC4.** follow environmentally sustainable practices

#### Becoming a Professional in the 21st Century

To be competent, the user/individual on the job must be able to:

- **PC5.** recognize the significance of 21st Century Skills for employment
- **PC6.** practice the 21st Century Skills such as Self-Awareness, Behaviour Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn for continuous learning etc. in personal and professional life

#### Basic English Skills

To be competent, the user/individual on the job must be able to:









- **PC7.** use basic English for everyday conversation in different contexts, in person and over the telephone
- **PC8.** read and understand routine information, notes, instructions, mails, letters etc. written in English
- **PC9.** write short messages, notes, letters, e-mails etc. in English

#### Career Development & Goal Setting

To be competent, the user/individual on the job must be able to:

- **PC10.** understand the difference between job and career
- **PC11.** prepare a career development plan with short- and long-term goals, based on aptitude *Communication Skills*

To be competent, the user/individual on the job must be able to:

- **PC12.** follow verbal and non-verbal communication etiquette and active listening techniques in various settings
- PC13. work collaboratively with others in a team

#### **Diversity & Inclusion**

To be competent, the user/individual on the job must be able to:

- PC14. communicate and behave appropriately with all genders and PwD
- PC15. escalate any issues related to sexual harassment at workplace according to POSH Act

# Financial and Legal Literacy

To be competent, the user/individual on the job must be able to:

- **PC16.** select financial institutions, products and services as per requirement
- **PC17.** carry out offline and online financial transactions, safely and securely
- **PC18.** identify common components of salary and compute income, expenses, taxes, investments etc
- **PC19.** identify relevant rights and laws and use legal aids to fight against legal exploitation *Essential Digital Skills*

To be competent, the user/individual on the job must be able to:

- **PC20.** operate digital devices and carry out basic internet operations securely and safely
- PC21. use e- mail and social media platforms and virtual collaboration tools to work effectively
- PC22. use basic features of word processor, spreadsheets, and presentations

#### Entrepreneurship

To be competent, the user/individual on the job must be able to:

- **PC23.** identify different types of Entrepreneurship and Enterprises and assess opportunities for potential business through research
- **PC24.** develop a business plan and a work model, considering the 4Ps of Marketing Product, Price, Place and Promotion
- **PC25.** identify sources of funding, anticipate, and mitigate any financial/ legal hurdles for the potential business opportunity

#### **Customer Service**

To be competent, the user/individual on the job must be able to:

- **PC26.** identify different types of customers
- **PC27.** identify and respond to customer requests and needs in a professional manner.









#### **PC28.** follow appropriate hygiene and grooming standards

#### Getting ready for apprenticeship & Jobs

To be competent, the user/individual on the job must be able to:

- PC29. create a professional Curriculum vitae (Résumé)
- **PC30.** search for suitable jobs using reliable offline and online sources such as Employment exchange, recruitment agencies, newspapers etc. and job portals, respectively
- PC31. apply to identified job openings using offline /online methods as per requirement
- **PC32.** answer questions politely, with clarity and confidence, during recruitment and selection
- **PC33.** identify apprenticeship opportunities and register for it as per guidelines and requirements

#### **Knowledge and Understanding (KU)**

The individual on the job needs to know and understand:

- **KU1.** need for employability skills and different learning and employability related portals
- **KU2.** various constitutional and personal values
- **KU3.** different environmentally sustainable practices and their importance
- **KU4.** Twenty first (21st) century skills and their importance
- **KU5.** how to use English language for effective verbal (face to face and telephonic) and written communication in formal and informal set up
- **KU6.** importance of career development and setting long- and short-term goals
- **KU7.** about effective communication
- KU8. POSH Act
- **KU9.** Gender sensitivity and inclusivity
- **KU10.** different types of financial institutes, products, and services
- **KU11.** how to compute income and expenditure
- **KU12.** importance of maintaining safety and security in offline and online financial transactions
- **KU13.** different legal rights and laws
- **KU14.** different types of digital devices and the procedure to operate them safely and securely
- **KU15.** how to create and operate an e- mail account and use applications such as word processors, spreadsheets etc.
- **KU16.** how to identify business opportunities
- **KU17.** types and needs of customers
- **KU18.** how to apply for a job and prepare for an interview
- **KU19.** apprenticeship scheme and the process of registering on apprenticeship portal

#### **Generic Skills (GS)**

User/individual on the job needs to know how to:

- **GS1.** read and write different types of documents/instructions/correspondence
- **GS2.** communicate effectively using appropriate language in formal and informal settings









- GS3. behave politely and appropriately with all
- **GS4.** how to work in a virtual mode
- **GS5.** perform calculations efficiently
- **GS6.** solve problems effectively
- GS7. pay attention to details
- **GS8.** manage time efficiently
- **GS9.** maintain hygiene and sanitization to avoid infection









#### **Assessment Criteria**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Introduction to Employability Skills	1	1	-	-
<b>PC1.</b> identify employability skills required for jobs in various industries	-	-	-	-
PC2. identify and explore learning and employability portals	-	-	-	-
Constitutional values - Citizenship	1	1	-	-
PC3. recognize the significance of constitutional values, including civic rights and duties, citizenship, responsibility towards society etc. and personal values and ethics such as honesty, integrity, caring and respecting others, etc.	-	-	-	-
PC4. follow environmentally sustainable practices	-	-	-	-
Becoming a Professional in the 21st Century	2	4	-	-
<b>PC5.</b> recognize the significance of 21st Century Skills for employment	-	-	-	-
<b>PC6.</b> practice the 21st Century Skills such as Self-Awareness, Behaviour Skills, time management, critical and adaptive thinking, problem-solving, creative thinking, social and cultural awareness, emotional awareness, learning to learn for continuous learning etc. in personal and professional life	-	-	-	-
Basic English Skills	2	3	-	-
<b>PC7.</b> use basic English for everyday conversation in different contexts, in person and over the telephone	-	-	-	-
<b>PC8.</b> read and understand routine information, notes, instructions, mails, letters etc. written in English	-	-	-	-
<b>PC9.</b> write short messages, notes, letters, e-mails etc. in English	-	-	-	-
Career Development & Goal Setting	1	2	-	-









Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
<b>PC10.</b> understand the difference between job and career	-	-	-	-
<b>PC11.</b> prepare a career development plan with short- and long-term goals, based on aptitude	-	-	-	-
Communication Skills	2	2	-	-
PC12. follow verbal and non-verbal communication etiquette and active listening techniques in various settings	-	-	-	-
PC13. work collaboratively with others in a team	-	-	-	-
Diversity & Inclusion	1	2	-	-
<b>PC14.</b> communicate and behave appropriately with all genders and PwD	-	-	-	-
PC15. escalate any issues related to sexual harassment at workplace according to POSH Act	-	-	-	-
Financial and Legal Literacy	2	3	-	-
<b>PC16.</b> select financial institutions, products and services as per requirement	-	-	-	-
<b>PC17.</b> carry out offline and online financial transactions, safely and securely	-	-	-	-
<b>PC18.</b> identify common components of salary and compute income, expenses, taxes, investments etc	-	-	-	-
PC19. identify relevant rights and laws and use legal aids to fight against legal exploitation	-	-	-	-
Essential Digital Skills	3	4	-	-
<b>PC20.</b> operate digital devices and carry out basic internet operations securely and safely	-	-	-	-
PC21. use e- mail and social media platforms and virtual collaboration tools to work effectively	-	-	-	-
<b>PC22.</b> use basic features of word processor, spreadsheets, and presentations	-	-	-	-









Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Entrepreneurship	2	3	-	-
<b>PC23.</b> identify different types of Entrepreneurship and Enterprises and assess opportunities for potential business through research	-	-	-	-
<b>PC24.</b> develop a business plan and a work model, considering the 4Ps of Marketing Product, Price, Place and Promotion	-	-	-	-
<b>PC25.</b> identify sources of funding, anticipate, and mitigate any financial/ legal hurdles for the potential business opportunity	-	-	-	-
Customer Service	1	2	-	-
PC26. identify different types of customers	-	-	-	-
<b>PC27.</b> identify and respond to customer requests and needs in a professional manner.	-	-	-	-
PC28. follow appropriate hygiene and grooming standards	-	-	-	-
Getting ready for apprenticeship & Jobs	2	3	-	-
PC29. create a professional Curriculum vitae (Résumé)	-	-	-	-
<b>PC30.</b> search for suitable jobs using reliable offline and online sources such as Employment exchange, recruitment agencies, newspapers etc. and job portals, respectively	-	-	-	-
<b>PC31.</b> apply to identified job openings using offline /online methods as per requirement	-	-	-	-
<b>PC32.</b> answer questions politely, with clarity and confidence, during recruitment and selection	-	-	-	-
<b>PC33.</b> identify apprenticeship opportunities and register for it as per guidelines and requirements	-	-	-	-
NOS Total	20	30	-	-









#### **National Occupational Standards (NOS) Parameters**

NOS Code	DGT/VSQ/N0102
NOS Name	Employability Skills (60 Hours)
Sector	Cross Sectoral
Sub-Sector	Professional Skills
Occupation	Employability
NSQF Level	4
Credits	2
Version	1.0
Last Reviewed Date	18/02/2025
Next Review Date	18/02/2028
NSQC Clearance Date	18/02/2025

# Assessment Guidelines and Assessment Weightage

#### **Assessment Guidelines**

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC
- 3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS. examination/training center (as per assessment criteria below)
- 4. Individual assessment agencies will create unique question papers for theory part for each candidate at each.
- 5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria.
- 6. To pass the Qualification Pack, every trainee should score a minimum of 50% aggregate in QP.
- 7. In case of unsuccessful completion, the trainee may seek reassessment on the Qualification Pack.









Minimum Aggregate Passing % at QP Level: 50

(**Please note**: Every Trainee should score a minimum aggregate passing percentage as specified above, to successfully clear the Qualification Pack assessment.)

# **Assessment Weightage**

#### Compulsory NOS

National Occupational Standards	Theory Marks	Practical Marks	Project Marks	Viva Marks	Total Marks	Weightage
AMH/N2301.Carry out different types of stitches using an specialized sewing machine	28	98	-	14	140	35
AMH/N2302.Contribute to achieve quality in sewing work	20	60	-	20	100	25
AMH/N0310.Manage the workspace, operate tools, and handle machinery efficiently.	14	49	-	7	70	17
AMH/N0309.Ensure the promotion of a safe and secure work environment while integrating Gender and Persons with Disabilities (PwD) Sensitization	22	12	-	6	40	10
DGT/VSQ/N0102.Employability Skills (60 Hours)	20	30	-	-	50	13
Total	104	249	-	47	400	100









# **Acronyms**

NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
QP	Qualifications Pack
TVET	Technical and Vocational Education and Training









# **Glossary**

Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the Knowledge and Understanding (KU) they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria (PC)	Performance Criteria (PC) are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.









specify the technical, generic, professional and organisational specific knowledge that an individual needs in order to perform to the required standard.
Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Core skills or Generic Skills (GS) are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.
Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.