

Sample Question Bank – Production Supervisor Sewing

Q1. What is the primary purpose of arranging machines according to world-class manufacturing layouts?

- A. Increase electricity consumption
- B. Improve material handling efficiency
- C. Reduce machine speed
- D. Increase manpower requirement

Answer: B. Improve material handling efficiency

Q2. Before starting production, a supervisor should ensure that:

- A. Operators are on leave
- B. Machinery work aids and handling aids are in proper condition
- C. Finished goods are packed
- D. Production reports are archived

Answer: B. Machinery work aids and handling aids are in proper condition

Q3. Why should accessories be checked before issue to production?

- A. To increase inventory value
- B. To ensure desired quality and availability
- C. To reduce operator efficiency
- D. To avoid documentation

Answer: B. To ensure desired quality and availability

Q4. Quality checkpoints should be established at which stages?

- A. Only final inspection
- B. Only incoming material stage
- C. Incoming, intermediate, and final stages
- D. Packing stage only

Answer: C. Incoming, intermediate, and final stages

Q5. What should a supervisor do with the first few pieces of incoming material?

- A. Store them immediately
- B. Follow up, inspect, and report findings
- C. Reject them automatically
- D. Send them to dispatch

Answer: B. Follow up, inspect, and report findings

Q6. A product should be verified against which document before approval?

- A. Attendance register
- B. Cost sheet

- C. Customer specification sheet
- D. Salary register

Answer: C. Customer specification sheet

Q7. Which of the following is an example of production loss that should be minimized?

- A. Machine maintenance
- B. Breakdown time and waiting time
- C. Operator training
- D. Quality audits

Answer: B. Breakdown time and waiting time

Q8. Why should production output be updated periodically?

- A. To monitor performance against targets
- B. To increase paperwork
- C. To delay production decisions
- D. To reduce communication

Answer: A. To monitor performance against targets

Q9. If an unexpected production contingency occurs, the supervisor should:

- A. Ignore the issue
- B. Stop production permanently
- C. Make necessary changes and inform the Production Manager
- D. Transfer responsibility to operators

Answer: C. Make necessary changes and inform the Production Manager

Q10. Preventive Maintenance and Autonomous Maintenance schedules are followed primarily to:

- A. Increase machine breakdowns
- B. Ensure machine reliability and continuous production
- C. Reduce productivity
- D. Increase wastage

Answer: B. Ensure machine reliability and continuous production